

# ABSTRACT OF THE DISCLOSURE

An ignition device for an internal combustion engine has a housing, which includes a first case adjacent to the combustion chamber of the engine and a second case away from the combustion chamber. The first case has a flange formed at its end away from the combustion chamber. The second case has a flange formed at its end adjacent to the combustion chamber. The first case flange faces the side of the second case flange that is away from the combustion chamber. A bolt is screwed into the second case to engage the flanges with each other, substantially integrating the cases with each other.